

Newsletter Issue No.2



**25** INNOVATING TODAY  
IMAGINING TOMORROW  
敢·創·未來 HKUST

**SKL** 先進顯示與光電子技術  
國家重點實驗室  
State Key Laboratory on Advanced Displays and Optoelectronics Technologies

# State Key Laboratory on Advanced Displays and Optoelectronics Technologies

# Welcome

Stepping into the fourth year of the State Key Laboratory, it is exciting to review on every footstep of achieving the goal - developing the next generation display technology.

Since its establishment in 2013, the successful operation of the PSKL relies on the tremendous support from various units, including Ministry of Science and Technology of the People's Republic of China (MOST), Hong Kong Innovation and Technology Commission (HKITC), Sun Yat-sen University and Hong Kong University of Science and Technology (HKUST).

In this newsletter, we proudly present to you our newly-accomplished milestones, events, and globally recognized projects.

We hope you, as our precious stakeholders and guests, could share our joy of every breakthrough we attained.

# About the State Key Laboratory



## Mission of the PSKL

- Become the leading display research center in China;
- Collaborate with the display industry and market to develop innovative technology;
- Generate intellectual properties on display and optoelectronics technology;
- Create a world-class platform for exchanges between Chinese and foreign researchers on display research.

The PSKL was opened on 2013 upon the approval by Ministry of Science and Technology (MOST) of the Central Government.

The PSKL is operated by the collaboration between the Hong Kong University of Science and Technology and Sun Yat-Sen University.

The PSKL focuses on boosting green displays and optoelectronics technologies, therefore, active matrix organic light emitting diodes (AMOLED) displays is one of our major research.

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# Facilities

## Brand New: Organic Electronics Laboratory



Organic Electronics Laboratory has a floor space of 1,030 square meters and resides in the newly-opened Cheng Yu Tung Building.

OEL is a brand new Laboratory managed by Prof. Ching W. TANG, IAS Bank of East Asia Professor and Chair Professor in the Department of Electronic and Computer Engineering, who is also a Research Team Leader of the PSKL.

The construction of the laboratory has been completed in mid-2016. Advanced equipment, including an OLED vacuum evaporation system and a reactive ion etching system, has been installed to enhance the research quality of the PSKL.



## Center for Display Research (CDR)

The Centre for Display Research (CDR) at HKUST was established with seed funding from the Hong Kong Government's Trade and Industry Department.

CDR provides technical support services for local LCD manufacturers, conducts research in advanced displays that will be of value to the local industry and trains students with hands-on experience in LCD manufacturing for the local industry.

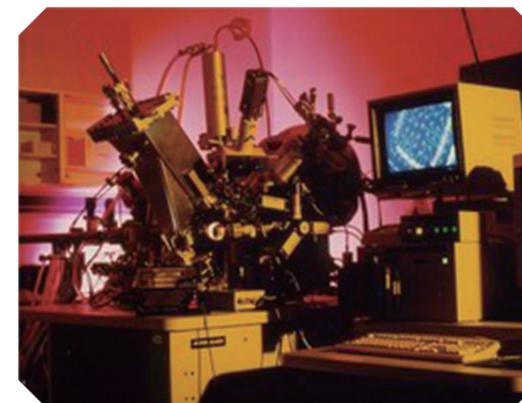
## Nanosystem Fabrication Facility (NFF)

The Nanosystem Fabrication Facility (NFF) of HKUST is the first microfabrication laboratory established at a tertiary institution in Hong Kong.

The mission of the NFF is to provide facilities for the faculty and students of the HKUST to conduct teaching and research, particularly in new discrete semiconductor devices, novel microsensors and microactuators, advanced nanoelectronics process technology and application-specific integrated circuits (ASIC).



## Materials Characterisation & Preparation Facility (MCPF)



MCPF is a central facility intensively serving the academic researchers and postgraduate students in schools of science and engineering for the preparation, characterization and analysis of various advanced materials.

In addition to serving HKUST, MCPF also provides services to Hong Kong sister institutions and clients from government laboratories and regional industries. Since the establishment of MCPF in 1991, it has become an indispensable central facility in HKUST.

Miss Su PAN (Right), and other members from the PSKL research team, exchanged remarkable studies with international scholars in IDMC'2015 & 3DSA, held at Taipei.

# Events

The PSKL pursues continuous international exchanges on display research.

Therefore, our research team attends conferences and meetings every year in America, Europe and Asia, so as to track the latest trend and market our research.





## August 24 -28, 2015 IDMC'2015 & 3DSA, Taiwan

The PSKL research team participated in International Display Manufacturing Conference & 3D Systems and Applications 2015 (IDMC'2015 & 3DSA), organized by National Chiao Tung University from Taiwan.

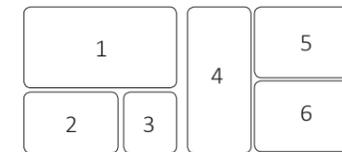
The conference held at Taipei and invited professors and postgraduates from Mainland China, Hong Kong, Korea, Japan and Taiwan. The conference aims at exchanging forefront display research in Asia Pacific, meanwhile studying the

development of green display industry. Topics covered in the conference include the application of thin film transistor (TFT) in different forms, highly-proficient OLED, touch technology, E-paper, etc.



During the IDMC' 2015, the PSKL was invited to visit the development center and factory of AUO Optronics Corporation in Xinzhu, Taiwan.

Representatives from AUO introduced the production of the widely-applied thin film transistor liquid-crystal display panels (TFT-LCD) in sizes ranging from 1.2 inches to over 65 inches, as well as 32 inched transparent display panel to the team. The team also shared research experience with AUO for an inspiring academic exchange.



### Figures

1. International scholars gathered in IDMC'2015
2. Scholars shared their research
3. Dr. Rongsheng CHEN presented research poster to other scholars
4. Prof. Kwok delivered speech on the conference
5. The PSKL research team visited AUO
6. AUO's Representative Introduced TFT-LCD Panels to the PSKL research team

## August 25, 2015 Visit to the AUO Optronics Corporation



### May 31 - June 03, 2015

### SID's Display Week, San Jose, USA

Prof. Hoi-sing KWOK, the director of the PSKL, led a team of researchers to join the SID Display Week. The event includes symposiums, seminars, business & inventors conferences, etc.

Symposium consists of technical tracks with over 70 technical sessions comprising nearly 400 oral and poster presentations, our researchers and Prof. Kwok also took parts of them. The research team also got inspiration from the display inventions exhibited by multinational enterprises, such as TCL Corporation and LG Display CO.



### May 22 - 27, 2016

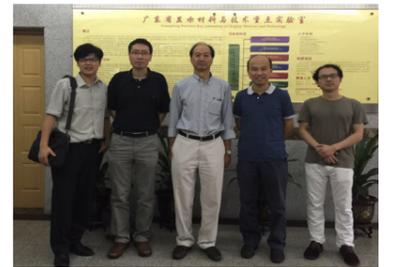
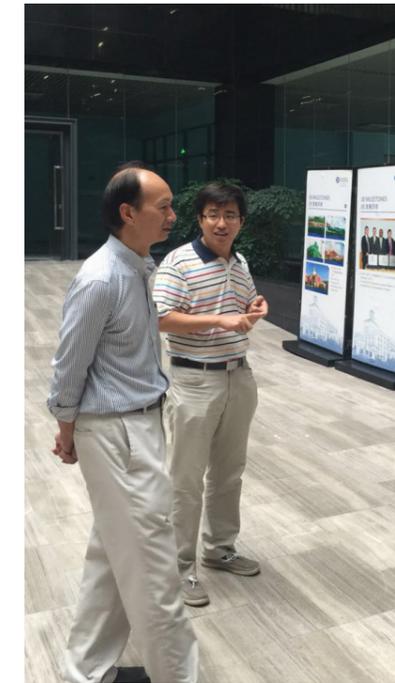
PSKL research team and Prof. C. W. Tang (Middle), a.k.a "The father of OLED", demonstrated their latest research result at the I-zone



### September 03, 2015 Visit to Sun Yat-sen University, Guangzhou

Prof. Kwok visited the School of Microelectronics in SYSU at Guangzhou and met with the Dean, Prof. Siyuan Yu, and their research team. In the meeting, both professors agree to apply for new projects together. Starting from projects about LTPS and ORW E-Paper, both schools will strengthen the academic exchange and resources sharing.

Later, researchers who involve in relevant projects from SYSU visited the PSKL at HKUST on October 2015. They had a thorough discussion with the PSKL research team on technology roadmap for projects' development.



### April 30, 2015 Joint Seminar with Sun Yat-sen University, HKUST

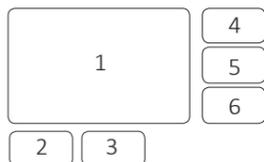
Joint Seminar 2015, held at HKUST, was organized by HKUST Department of Electronics and Computer Engineering (ECE) and the Society for Information Display (SID). The seminar invited Prof. Kai Wang from the Sun Yat-sen University – Carnegie Mellon University Joint Institute of Engineering (SYSU-CMU

JIE), as the keynote speaker. Prof. Wang presented on dual-gate photosensitive thin film transistor (TFT), low-dose x-ray imaging and also high-resolution rewritable paper display. The seminar successfully gave insights into solutions for research obstacles faced by the PSKL research team.

*CPPCC Vice-Chairman and Minister of Science and Technology (MOST), Prof. Wan Gang (Middle), led a delegation and visited Organic Electronics Laboratory in 2015.*

# Visitors

The PSKL has welcomed over 300 guests since the opening in 2013. Our research team has introduced our research achievements and exchanged great ideas with the guests.



**Figures**

- 1. The PSKL research team introduced prototypes and research demos to Prof. Wan
- 2&3. Prof. Kwok gave an overview on the development of the display industry and the PSKL
- 4. Prof. Wan chatted with students

- 5. Prof. Wan and the delegation visited the Organic Electronics Laboratory
- 6. Prof. Hoi Sing Kwok (Left 2), Prof. Ching W Tang (Right 2) and Prof. Chigrinov (Right) led Vice-President Prof. Joseph Lee (Left), President Prof. Tony F Chan and Prof. Wan Gong (Center) to visit the PSKL

**December 12, 2015**

**CPPCC Vice-Chairman and Minister of Science and Technology Prof Wan Gang Leads a Delegation to Visit SKL**

Prof. Wan Gang, Vice-Chairman of the Chinese People’s Political Consultative Conference (CPPCC) and Minister of Science and Technology, led a delegation of 17 officials, to visit the PSKL on Advanced Display and Optoelectronics Technologies.

Organic ELectronics Laboratory which are operated by the PSKL. Prof. Hoi-sing Kwok, Institute for Advanced Study Bank of East Asia Professor Ching W Tang and the research team introduced the laboratory’s development and two of their latest products – a more energy-efficient bistable LCD monitor with better output quality and a new electronic shelf labeling system.

Prof. Wan Gang and the delegation visited the constructing research center and the

# Science and Technology Departments in Mainland China



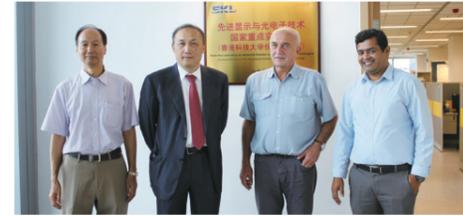
**August 31, 2015**  
**Dr. Fan Jianping,**  
Dean of Shenzhen Institute of  
Advanced Technology (SIAT) of  
Chinese Academy of Sciences (CAS)



**April 13, 2015**  
**Dr. Jianguo Hou,**  
Ministry of Science and  
Technology (MOST)



**June 20, 2016**  
**President, Prof. Yang Wei,**  
National Natural Science  
Foundation of China



**March 17, 2016**  
**Deputy Director,**  
**Madam Qiu Hong,**  
Liaison Office of the  
Central People's  
Government

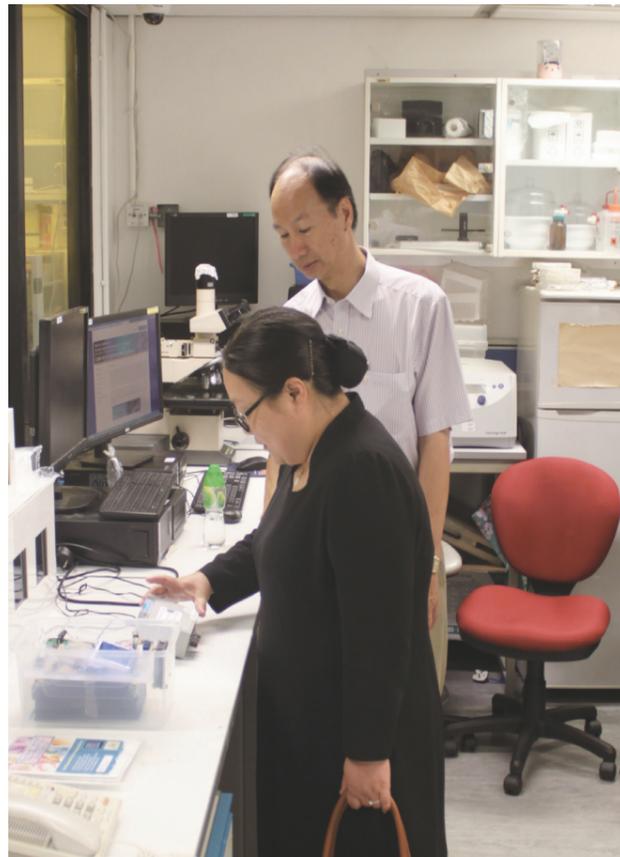
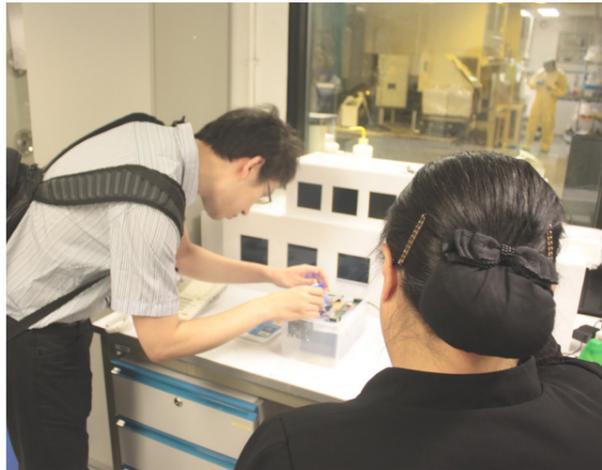
**November 04, 2015**  
**Vice Minister, Dr. Cao Jianlin,**  
Ministry of Science and Technology  
(MOST)



June 13, 2015

Ms. Youmei Dong,  
Executive Vice President of BOE  
Technology Group Ltd.

BOE

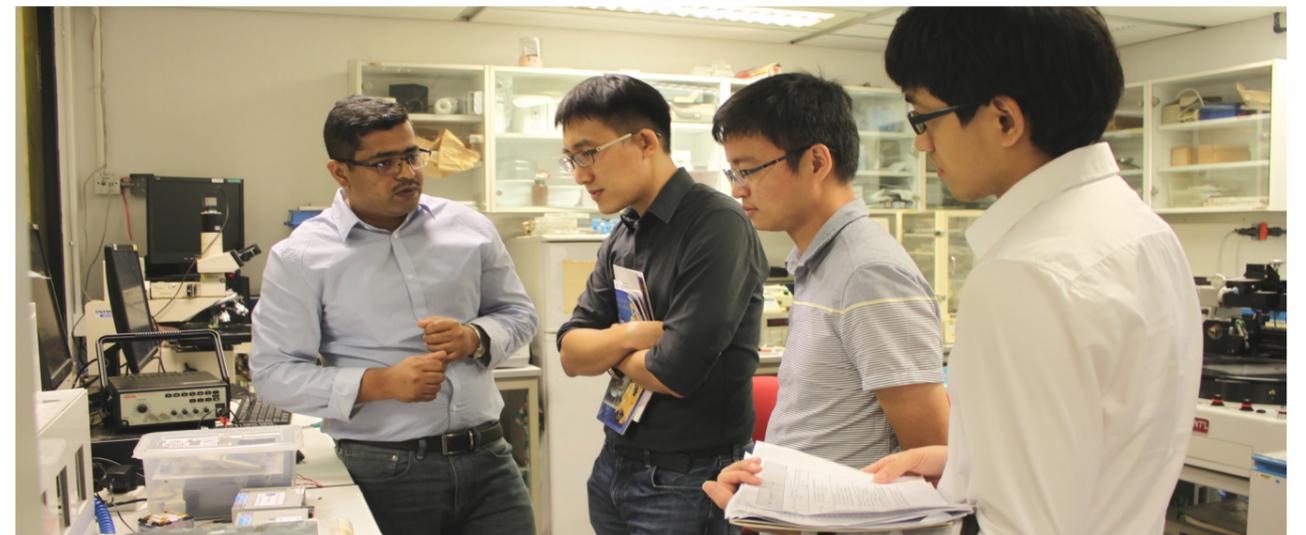
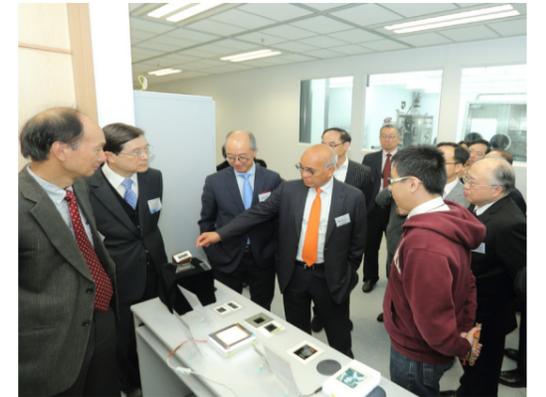


# Connection with Enterprises

February 22, 2016

Dr. Henry Kar-Shun Cheng, GBS &  
Mr. Kar-Shing Cheng

新世界發展有限公司  
New World Development Company Limited



September 15, 2015

Huawei Technologies Co. Ltd.



# 國家重點實驗室香港夥伴實驗室在港實施十周年 暨國家工程技術研究中心香港分中心授牌儀式

2015·12·6

國家重點實驗室香港夥伴實驗室  
在港實施十周年  
暨國家工程技術研究中心香港分中心  
授牌儀式  
2015·12·6

## Achievement

The PSKL accumulates over hundreds of patent applications and papers publication. We also continuously launch innovations on display technology.

Our efforts never waste and moreover, are recognized for academic and industrial excellence.

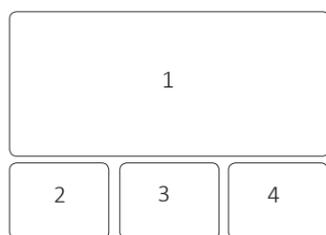
*Prof. Hoi-sing Kwok (Right 1), received plaque on "The 10th Anniversary of the Establishment of Partner State Key Laboratories in Hong Kong cum Plaque Awarding Ceremony for Hong Kong Branches of the Chinese National Engineering Research Centres".*

**December 06, 2015**

**CPPCC Vice-Chairman and Minister of Science and Technology Prof Wan Gang Award Plaque to the PSKL**

Prof Wan Gang, Vice-Chairman of the Chinese People’s Political Consultative Conference (CPPCC) and Minister of Science and Technology, officiated at the two centers’ plaque awarding ceremony today before leading a delegation to visit HKUST.

Prof. Wan Gang awarded plaque to Prof. Hoi-sing Kwok, Director of the PSKL in “The 10th Anniversary of the Establishment of Partner State Key Laboratories in Hong Kong cum Plaque Awarding Ceremony for Hong Kong Branches of the Chinese National Engineering Research Centres”, for recognizing the research achievements accomplished by the laboratory.



**Figures**

- 1&3. Prof. Wan Gang awarded plaque to Prof. Hoi-sing Kwok
- 2. The PSKL research team celebrated with Prof. Kwok on the ceremony
- 4. (From left) Prof Guanghao Chen, Prof Nancy Ip, President Prof Tony F Chan, Vice-President Prof Joseph Lee, Prof Benzhong Tang and Prof Hoi-sing Kwok attend the ceremony





Winners of Distinguished Paper Award, Mr. Guijun Li (Left 3) & Mr. Ken Tseng (Left 2) and winners of the Poster Paper Award, Mr. Ronald Ching (Right 2) & Ms. Pan Su (Right 3), with their supervisors, Prof. Hoi-sing Kwok (Right 1) and Prof. V.G. Chigrinov (Left 1)

### August 24-28, 2015

## Ph.D. candidates win Distinguished Paper Award and Poster Paper Award in the IDMC'15 & 3DSA 2015

PhD candidates Ms. Su Pan, Mr. Ken Tseng, Mr. Guijun Li and MPhil students Mr. Ronald Ching, who are supervised by Prof. Hoi-sing Kwok and Prof. Chigrinov, won 4 Paper Awards in the International Display Manufacturing Conference & 3D Systems and Applications 2015 (IDMC'15 & 3DSA 2015) held in Taiwan.

Papers titled "Low-Temperature Processed Color-Tunable Hybrid

Perovskite Light Emitting Diodes" and "Photo-Stable Azo Dye Photoalignment Surface for Liquid Crystal Display", written by **Mr. Guijun Li** and **Mr. Ken Tseng** respectively, have been awarded **the Distinguished Paper Award**.

**Mr. Ronald Ching** and **Ms. Su Pan**, who wrote "The Growth of Conducting ZnO: Al Nanostructure by aqueous method for Enhancing Light Out-Coupling in Electronic

Light Device" and "Spatial Temporal Color Separation System Based on Polarization Dependent 2D Grating" respectively, their papers have been awarded **the Poster Paper Award**.

IDMC' 15 & 3DSA 2015 set totally 4 Paper Awards this year. Winners of the Distinguished Paper Award and Poster Paper Award have received cash prizes NT\$5,000 and NT\$2,000 correspondingly.

### February 03, 2015

The paper by Prof. Chigrinov, Prof. HS Kwok and Prof. Abhishek Srivastava's Research Team was the second most downloaded paper in Optics Letters in Nov 2014 and was cited by Liquid Crystals Today in Jan 2015



The paper titled "Optically rewritable 3D liquid crystal displays" by ECE Ph.D. students Mr. Jiatong Sun and Mr. Wanlong Zhang, ECE MPhil graduate Mr. Lu Wang, Prof. Abhishek Srivastava, Prof. V. Chigrinov, and Prof. H.S. Kwok, was the second most downloaded paper in Optics Letters in November 2014.

The paper was also cited by Industry and Applications News, Liquid Crystals Today (Volume 24, Issue 2, 2015), which was published on 30 Jan 2015.

Furthermore, an article on the paper including an interview with Prof. Srivastava was featured on apptheum.

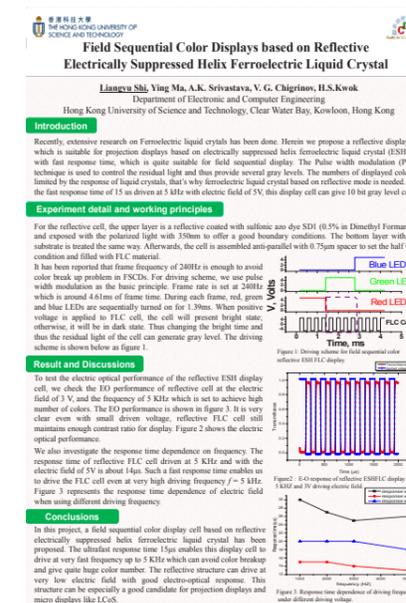


Read the Full News via the QR Code or the link below:

<http://www.tandfonline.com/doi/pdf/10.1080/1358314X.2014.1001609>

### May - June, 2015

Outstanding Poster Award won in 2015 SID International Symposium



Prof Vladmir Chigrinov and Prof Abhishek Srivastava were awarded a Distinguished Poster Award at the 2015 Society for Information Display (SID) International Symposium together with Prof Hoi-sing Kwok, Director of the PSKL, and our PhD candidate Liangyu Shi. The poster was based on the paper titled "Field-Sequential-Color Displays Based on Reflective Electrically Suppressed Helix Ferroelectric Liquid Crystal".

A poster by Prof Chigrinov and Prof Srivastava, both Electronic and Computer Engineering (ECE), and collaborators from National Chiao Tung University, Taiwan, also won the Outstanding Poster Award at the 2014 Taiwan Liquid Crystal Society Conference. The poster focused on the paper titled "A Bistable Negative Lens by Integrating a Polarization Switch of Ferroelectric Liquid Crystals with a Passively Anisotropic Focusing Element".

(Adopted from *IN FOCUS*, Issue No.27, SENG)

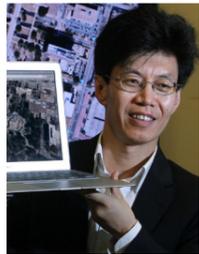
*The PSKL research team conducts experiment and explores the 5 display research trends, in the Centre of Display Research (CDR) with cutting-edge equipment.*

# Projects

Developing advanced display technologies is always the PSKL's top mission. Research team uses cutting-edge equipment to explore the 5 major aspects:

1. Thin-film transistors (TFTs);
2. Organic light-emitting diodes (OLEDs);
3. Liquid-crystal displays (LCDs)
4. Video information processing and circuit design;
5. Flexible, high-resolution silicon LED and nano optoelectronic displays.

# Vectorized 3D Representation for 3D Displaying and Editing



**Prof. Long QUAN**  
Professor, Dept. of Computer Science & Engineering, HKUST



Figure 1

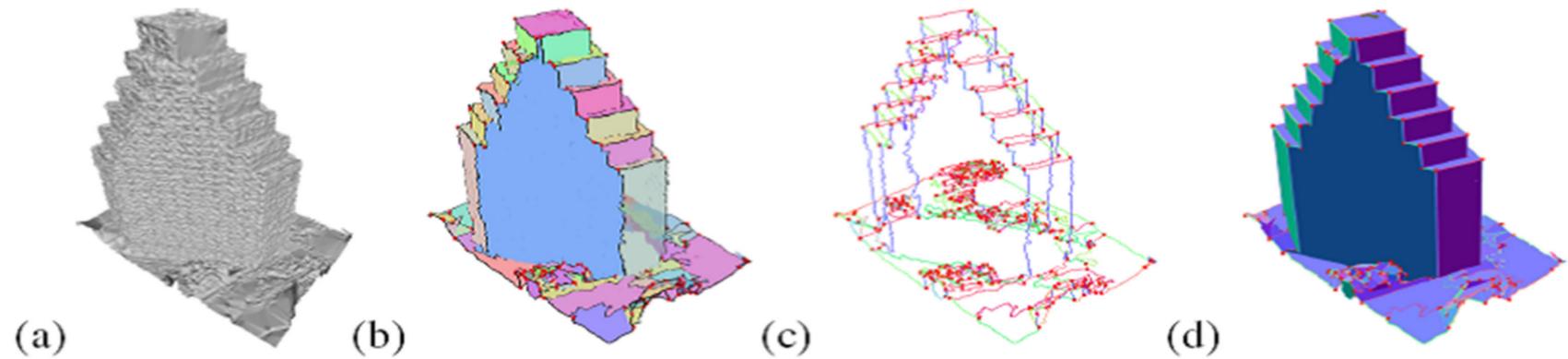


Figure 2

**Fig. 1** Large-scale 3D segmentation and recognition for 3D displaying and editing.  
**Fig. 2** Vectorized 3D representation for 3D displaying

We start from an initial two-manifold surface in triangular meshes reconstructed from multi-view stereo methodology, our goal is to generate a minimalist vectorized 3D representation while preserving highest fidelity to the original input data, as shown in the preliminary results in Figure 2. This vectorized representation is not only desirable for most large-scale 3D on-line display and navigation on diverse

platforms, but also for object-based simulation and analysis in governmental and environmental applications.

We first segment the initial mesh-based manifold surface into regions by integrating both photometric and geometric characteristics. Then, we build up a high-level object-oriented representation of the surfaces in what we

*Be Unlimited to 3D Online Display and Navigation on diverse platforms. It Expands to Object-based Simulations & Environment Analysis for the Government.*

call a PBC network. After that, we carry out geometric optimization with a variational principal for different representations.

Finally, we optimize this large-scale

networked objects by regularizing the shape geometry of interacting objects from a set of geometrical and topological constraints derived from the urban priors.

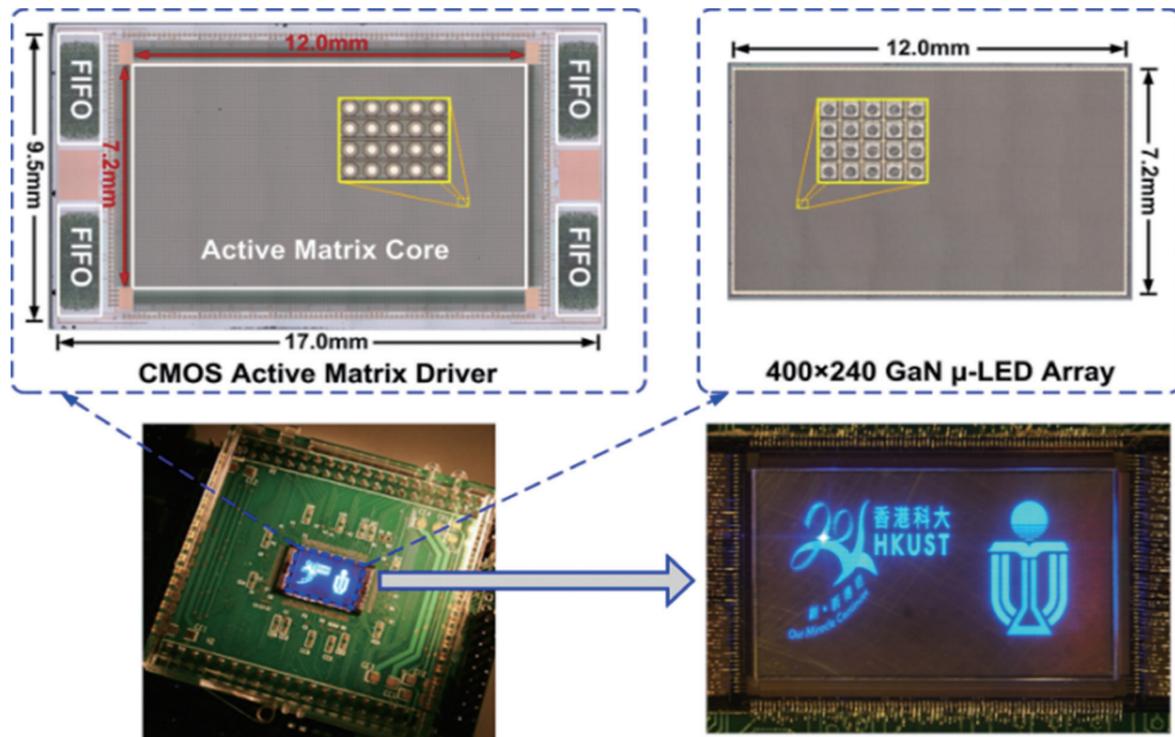


Fig. 1. Photographs of the SoC, the GaN μLED array and the smart microdisplay module.

## Visible Light Communication Modulator SoCs



**Prof. Patrick YUE**  
Professor,  
Dept. of Electronics & Computer Engineering, HKUST

During 2015, the PSKL research team has developed an active matrix LED microdisplay with embedded visible light communication (VLC) function.

The miniaturization and integration of inorganic LED display modules have attracted significant research efforts due to their superior brightness and reliability compared to organic LED microdisplay.

Combining these two technology trends, an active matrix LED (AMLED) driver SoC with built-in VLC modulation capability [1]-[3] to demonstrate a WQVGA smart microdisplay featuring 1.25-Mb/s VLC for enabling LED digital signage as location-based information broadcaster and

indoor positioning beacons.

Our team has successfully demonstrated the LED microdisplay with embedded VLC modulator.

The SoC demonstrated the importance and advantages of integration for realizing low-power, cost-effective VLC system using standard LEDs.

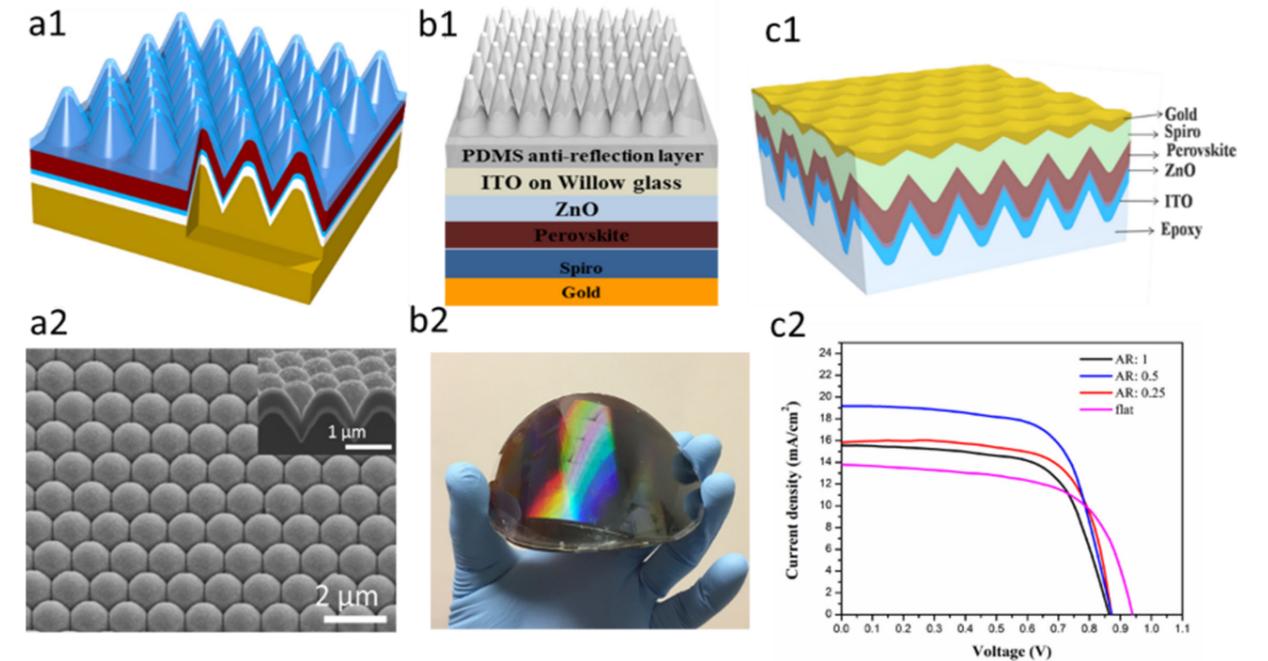


Figure 1. (a1) Schematic of nanocone amorphous Si solar cell. (a2) SEM images of nanocone amorphous Si solar cell. (b1) Schematic of lead halide perovskite thin film solar cell on flexible glass substrate. (b2) A photograph of large scale device shown in (b1). (c1) Schematic of inverted nanocone perovskite thin film solar cell. (c2) Current-voltage characteristics of inverted nanocone solar cell showing improved performance with nanostructures

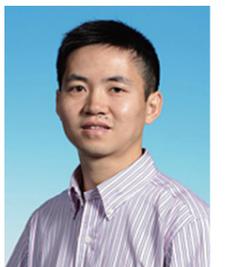
In year of 2015, we have performed investigations on performance improvement of optoelectronic devices with various nanostructures.

Particularly, we have developed three approaches to combine thin film photovoltaic materials with nanostructures to fabricated efficient solar cells.

Figure 1a1, 1b1 and 1c1 demonstrate the schematics of nanocone amorphous Si thin film solar cell on plastic substrate, lead halide perovskite thin film solar cell on flexible glass substrate and inverted nanocone perovskite thin film solar cell, respectively.

We have discovered that the nanostructures cannot only improve light harvesting of the devices, but also improve device mechanical flexibility. The conclusion was supported by experiments and modeling.

## Nanostructured Photovoltaic and Touch Sensor Devices

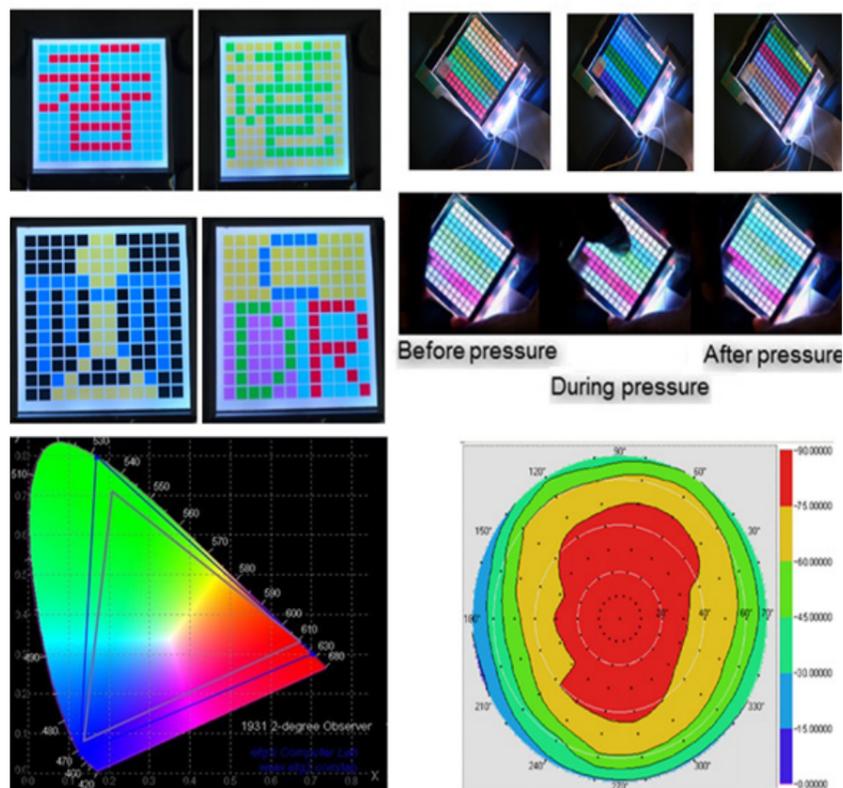


**Prof. Zhiyong FAN**  
Associate Professor,  
Dept. of Electronics & Computer Engineering, HKUST

# Electrically Suppressed Helix Ferroelectric Liquid Crystals (ESHFLCs)



**Prof. Abhishek SRIVASTAVA**  
Research Assistant Professor



The latest demands of the optoelectronics industry, which has undergone drastic change in recent years, include increasingly high-resolution displays and cost-effective photonic devices with reduced power consumption. Ferroelectric liquid crystals (FLCs), which are capable of fast switching speeds at low driving voltages, represent a promising candidate for the realization of such devices.

However, due to several limitations (e.g., geometrical, optical, and mechanical instabilities), FLC structures are currently less popular than other LCs.

At SKL, we have recently developed a new FLC electro-optical mode (called as electrically suppressed helix FLCs (ESHFLCs)) with good optical quality for FLCs by means of optimized photo-alignment technology.

The developed ESHFLCs are characterized by high contrast ratio >10k: 1 at a driving frequency up to 3 kHz under an extremely small applied voltage of 1-3 Volts and without any diffraction lobes.

Most importantly the ESHFLCs are completely shock stable unlike other FLCs. Therefore, it could find application in modern LCDs like

field sequential color displays (e.g. fig), various photonic elements and has a potential to offer better alternative for the ADS/IPS/FFS based high-resolution displays.

# Great Potentials to Begin the Next Large Size Flat-Panel Generation.

The required time for Metal induced crystallization (MIC) process of amorphous silicon (a-Si) thin film is typically about 10 hours, which increase the takt time of production in flat panel display industry. Increasing the nickel amount can reduce the required time of crystallization process.

In this project, we study the effect of nickel amount on the crystallization time of a-Si thin film and the electrical

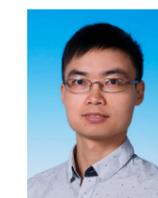
performance of the resulting Bridged-Grain (BG) MIC TFTs.

The effect of the number and width of the BG lines on the electrical properties of the BG MIC TFTs are also investigated.

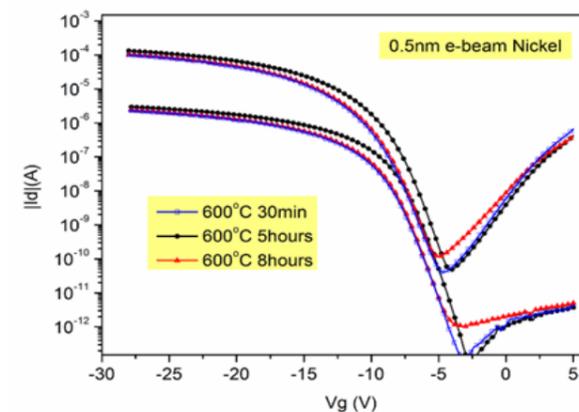
# Optimization of the Fabrication Process for Bridged-Grain Metal Induced Crystallization TFTs



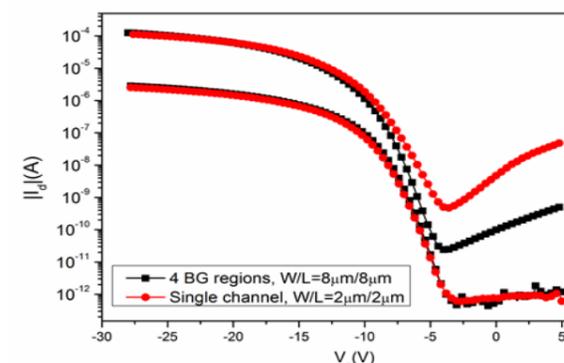
**Prof. Wei ZHOU**  
Research Assistant Professor



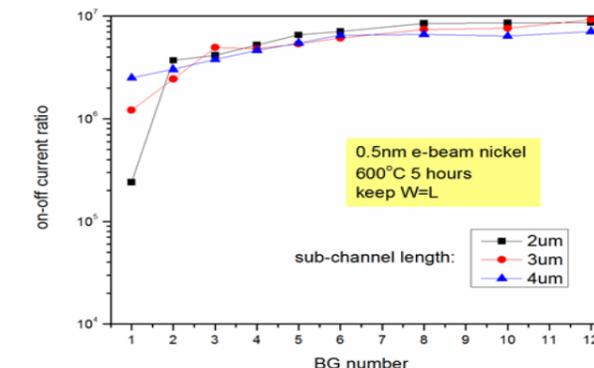
**Dr. Rongsheng CHEN**  
Research Associate



**Figure. 1** Transfer characteristics of the poly-Si MIC TFTs with 0.5 nm nickel for different annealing time.

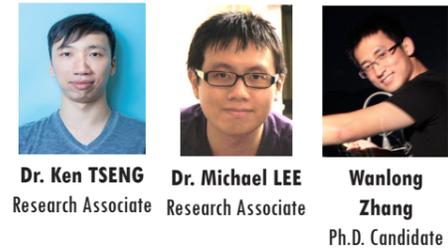


**Figure. 2** Comparison of transfer characteristics for the MIC TFTs with and without BG.



**Figure. 3** On-off current ratio vs. BG number

# High Resolution Optical Paper Display



**Dr. Ken TSENG**  
Research Associate

**Dr. Michael LEE**  
Research Associate

**Wanlong Zhang**  
Ph.D. Candidate

The optical paper display can update the image content by using a light projector or scanner. By using special photoalignment material, the liquid crystal molecules can be reoriented by using external light source.

Hence the image content can be updated from the outside of the display easily. As the optical paper display does not require electronic components inside, it can have 100% aperture ratio, zero power consumption and no wire connection.

The optical paper display has excellent transmittance and extreme high resolution. It is a good candidate for transparent display and advertisement

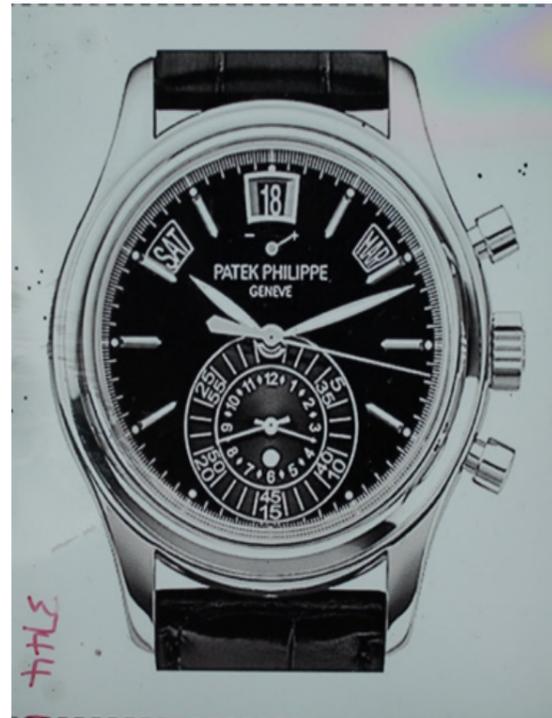


Fig. 1 Prototype of the optical paper display.

# High Contrast Ratio, Low Cost and Just Like Printing on a Real paper.

Optically Rewritable Liquid Crystal Display (ORW LCD) is based on the optically addressed bi-stable display which needn't any power to display the image after being uploaded. ORW LCD can also give high contrast ratio, low cost and reflect like real paper. Moreover, it can be easily transferred to plastic substrate without ITO layer and then to be flexible.

generate 3D grayscale images on the ORW LCD by using a grating mask and printed transparent films and written by polarized blue LED light.

**Applications:**

- 1. Name Cards;
- 2. Price Tags;
- 3. Large Advertisement Board and so on.

In this work, we explore an easy and practical method to

# 3D Grayscale Optically Rewritable Liquid Crystal Displays



**Wanlong Zhang**  
Ph.D. Candidate



Fig. 1 3D Grayscale ORW LCD Samples

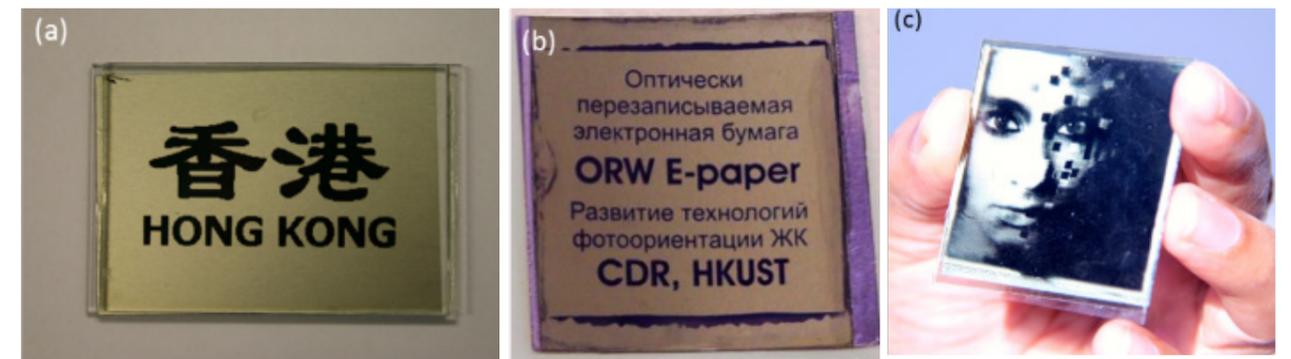
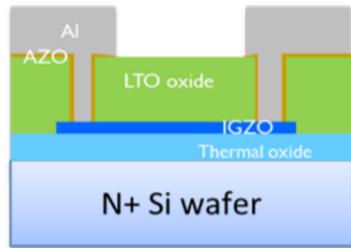


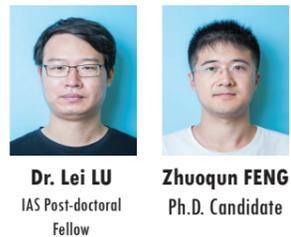
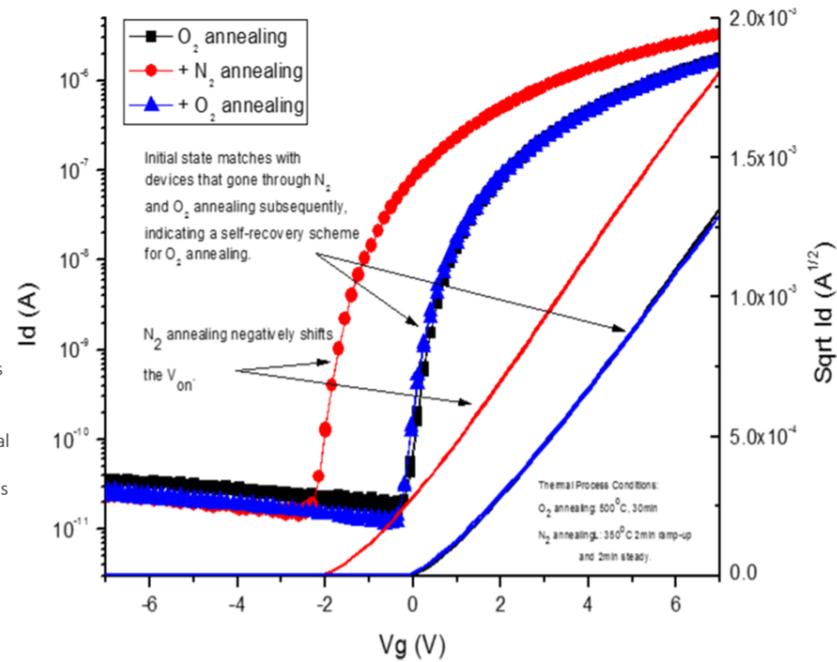
Fig. 2 ORW LCD Samples: (a) Sample on Glass, (b)Flexible Sample, (c) Grayscale Sample

# Performance enhancement of Metal-Oxide Thin-Film Transistors using Thermal Annealing Processes



**Fig. 1**  
Schematic plot of the thermally annealed devices

**Fig. 2**  
Von shift through different atmosphere in thermal annealing processes. 2 volts of negative shift after nitrogen annealing is clearly observed.



Various types of Zinc-oxide based semiconductor materials for the fabrication of thin-film transistors with low process temperature, reasonable mobility, higher on-off ratio and high transparency, are being intensively studied as promising alternatives to low-temperature polycrystalline silicon TFTs for the application of the next-generation flat-panel displays.

The characteristics of metal-oxide-based TFTs are known to have strong relations with the thermal processes they have gone through. Particularly, the resistivity of the IGZO film is sensitive to the annealing atmosphere, temperature and stack permeability. In our lab, we proposed a way of controlling the Von shift by controlling the annealing processes of the

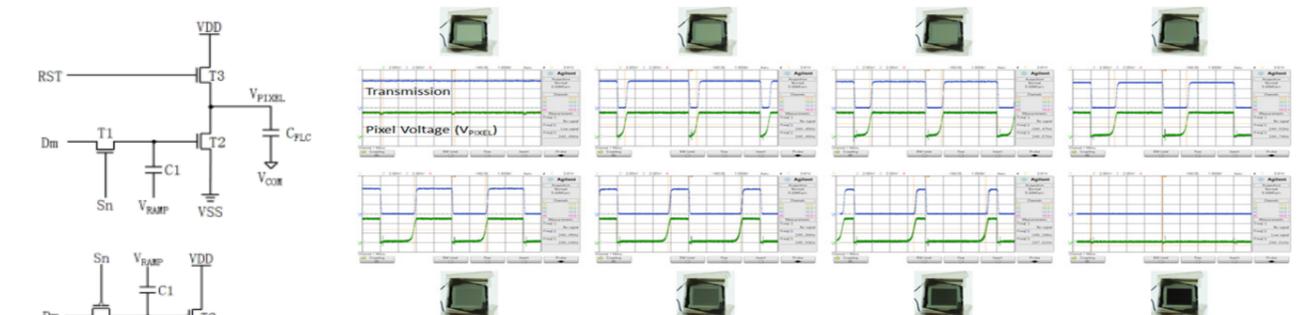
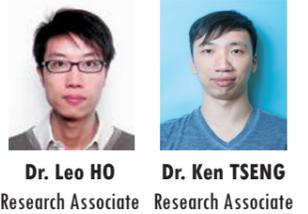
transistors. The devices will change from enhancement mode to depletion mode with several volts negative Von shift if they are annealed in N<sub>2</sub>, due to the decreased channel resistivity. And such shift can be recovered in an oxidizing annealing. Considering the absence of high performance p-type metal oxide TFTs, this new method can be used to construct logic circuit based on enhancement and depletion mode n-type TFTs, exhibiting great potential in assembling system-on-panel application.

# Pixel Design of Electrically-Suppressed-Helix Ferroelectric Liquid Crystal for Flat Panel Display

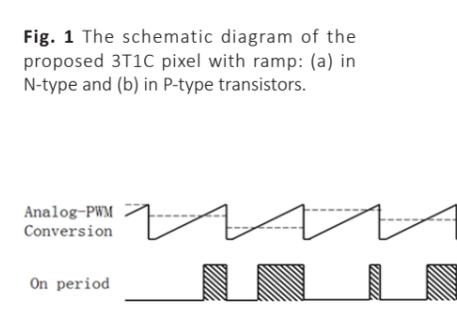
By recent progress in electrically suppressed helix (ESH) ferroelectric liquid crystal (FLC) mode, a novel pixel design employing pulse width modulated (PWM) grayscale scheme, focusing on TFT flat panel display applications is proposed. Such design has a 3T1C structure, which is compact enough to preserve reasonable pixel aperture in practice.

Incorporating an innovative driving scheme, the proposed architecture

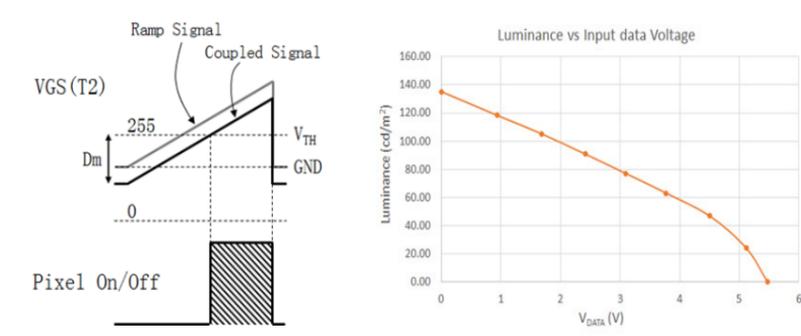
successfully demonstrates a fully digital and TFT compatible AMFLC pixel architecture, possessing uniform and continuous grayscale.



**Fig. 2.** Transmission and pixel voltage characteristic of FLC pixel incorporated with the 3T1C pixel with ramp showing different grayscale



**Fig. 3** Schematic drawing of analog-PWM conversion and the pixel On/Off



**Fig. 4** Relation between data (Dm), gate voltage of T2 (VGS), threshold voltage of T2 (VTH) and the corresponding pixel on period for N-type transistors design

**Fig. 5** Measurement result of Transmission voltage characteristic of the proposed 3T1C pixel with ramp

# Optimization of the hole transportation layers (HTL) for inverted quantum dot light-emitting diodes (QDLED)

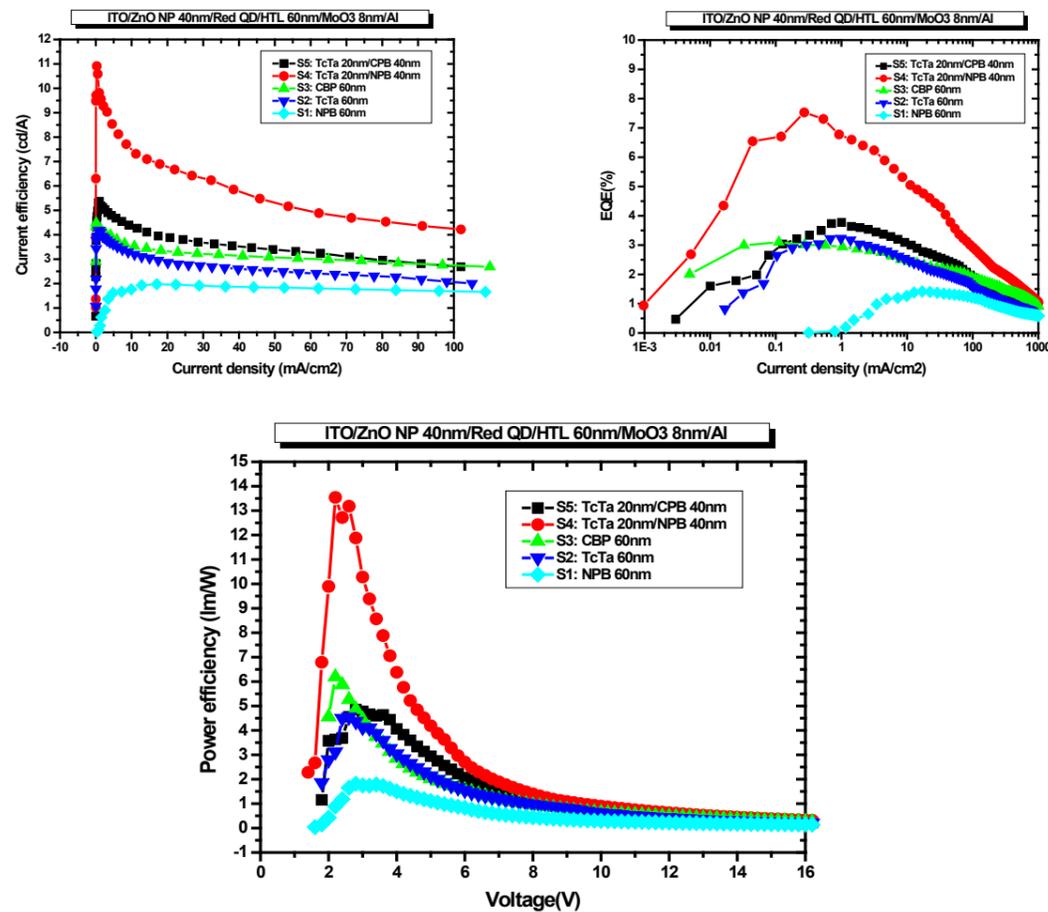


**Yibin JIANG**  
Ph.D. Candidate

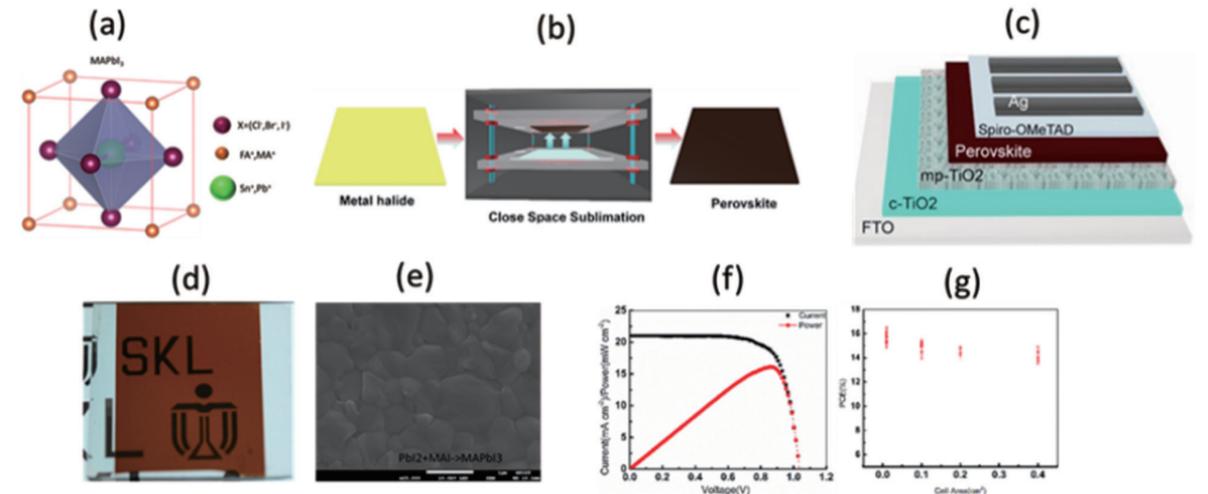
In this study, different hole transportation materials with different highest occupied molecular orbital (HOMO) were investigated in order to improve the hole injection into the quantum dots (QD). NPB (HOMO: -5.4eV), TcTa (HOMO: -5.7eV) and CBP (HOMO: -6eV) were applied as single HTL or combined HTL.

Although the device using CBP showed the highest efficiency among the QDLEDs with single HTL, the devices with combined HTL exhibited even higher efficiency. The device with TcTa&NPB combined HTL achieved 11cd/A current efficiency, 7.5% external quantum efficiency (EQE) and 13.5lm/W power efficiency. This combined HTL can

separate the excitons and the accumulated charges so that quench of excitons can be suppressed.



# Toward Large Scale Fabrication of Hybrid Perovskite Solar Cells by Industrial Close Space Sublimation



(a) The crystal structure of the perovskite; (b) The schematic of Close Space Sublimation (CSS) process for perovskite; (c) schematic of perovskite solar cell structure; (d) photography; (e) SEM images of perovskite film; (f) C-V curve and J-V curve of the champion cell; (g) area effect on the cell performance

Photovoltaics potentially becomes an inexpensive, renewable energy technology by converting sunlight into electricity. Over the past few years, one of the fastest growing areas of photovoltaic research that has sprung to the forefront of the scientific community involves a material called hybrid halide perovskites. The power conversion efficiency of solar cells using these hybrid perovskite compounds as the absorbing layer leaped from 3.8% as a forerunner in 2009 to a certified 20.1% in current versions, rivalling most of the leading thin film solar cell technologies. The next challenge in the field will be translating the lab-scale process to a large-scale production process, which will preferably include a cost-competitive, industrial close vapor sublimation.

We report on a perovskite fabrication method that has the potential for large-scale production by low temperature closed space vapor transport process (CSVT). The closed space vapor transport is a scalable, high throughput technique for making semiconductors. It is already a well-established industrial technology for cost-competitive, commercial-scale manufacturing of polycrystalline CdTe solar cells, along with explored device efficiencies of 19.6%. With CSVT process, we are able to make efficient CH<sub>3</sub>NH<sub>3</sub>PbI<sub>3</sub> and CH<sub>3</sub>NH<sub>3</sub>PbBr<sub>3</sub>-xI<sub>x</sub> solar cells with power conversion efficiencies of 16.1% and 5%, respectively.

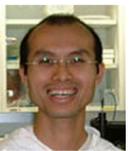
Moreover, this technique also takes advantages of relatively simple,

inexpensive, high throughput and efficient precursor transport/utilization.

These features are significant because in order to utilize perovskites for photovoltaic application, the process must be potential in large-scale and low cost.



**Guijun LI**  
Ph.D. Candidate

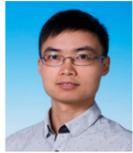


**Jacob HO**  
Laboratory Manager

# Fabrication of High-Performance Bridged-Grain Polycrystalline Silicon TFTs by Laser Interference Lithography Technology



**Sunbin DENG**  
Ph.D. Candidate



**Dr. Rongsheng CHEN**  
Research Associate



**Dr. Wei ZHOU**  
Research Assistant  
Professor

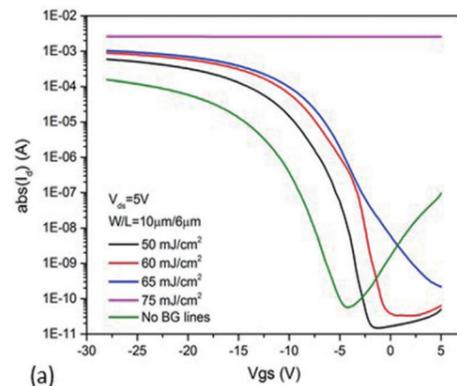
In order to minimize extra manufacturing costs from BG structure, a kind of maskless and large-area applicable laser interference lithography (LIL) technology is introduced to pattern the periodic submicron BG structure. So the expensive conventional photolithography technology can be replaced.

Here BG metal-induced crystallization (MIC) poly-Si TFTs involving LIL technology have been fabricated, which show dramatically improved electrical performance compared with normal MIC poly-Si TFTs.

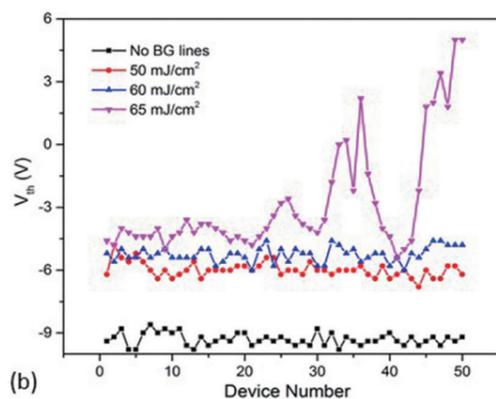
Furthermore, as an optical lithography technique, the relationship between LIL exposure energy density and device performance is investigated, and an optimal LIL exposure energy density range can be found out to realize high performance while maintaining spatial uniformity of our BG-MIC TFTs.

ALL KEY ELECTRICAL PARAMETERS OF BG-MIC TFTS FABRICATED WITH DIFFERENT LIL EXPOSURE ENERGY DENSITY

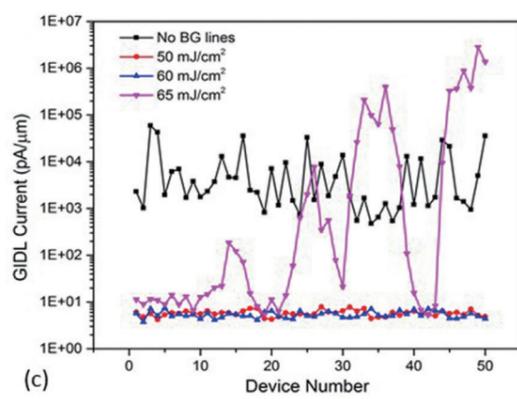
Key Parameters	0 mJ/cm <sup>2</sup>	50 mJ/cm <sup>2</sup>	60 mJ/cm <sup>2</sup>	65 mJ/cm <sup>2</sup>	75 mJ/cm <sup>2</sup>
PR line width (μm)	N/A	0.568	0.475	0.425	0.221
(period=1 μm) V <sub>th</sub> (V)	-9.52	-6.04	-5.08	-1.87	
μ <sub>fe</sub> (cm <sup>2</sup> /V·s)	23.51	74.49	104.51	135.55	
On-off Ratio (x10 <sup>7</sup> )	0.297	3.90	4.21	0.536	N/A
GIDL (pA/μm)	7480	5.65	33.3	50600	



(a)



(b)



(c)

**Fig. 1** (a) Transfer characteristics, (b) V<sub>th</sub> and (c) GIDL current spatial uniformity of BG-MIC TFTs with different LIL exposure energy density.

# Deposition of CAAC IGZO Film for Thin Film Transistors Application

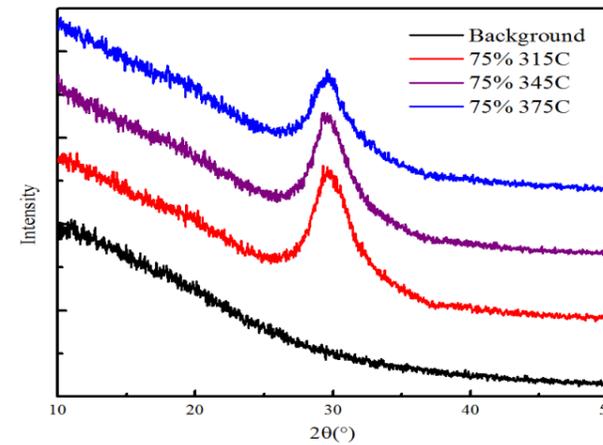
C-Axis Aligned Crystal (CAAC) IGZO, first reported by Yamazaki et al, is a homologous structure of crystalline IGZO. As there is no clear grain boundary in a-b plane and multilayer overlap alignment in c-axis, CAAC IGZO oxide semiconductor performs extremely low off-state current and high reliability, which makes a promising candidate for future display and VLSI industry.

In our lab, we have successfully deposited the CAAC IGZO film. The optimization process

on various parameters, such as substrate temperature, deposition atmosphere and target quality, is in progress to improve the crystallization extent of the film in c-axis.

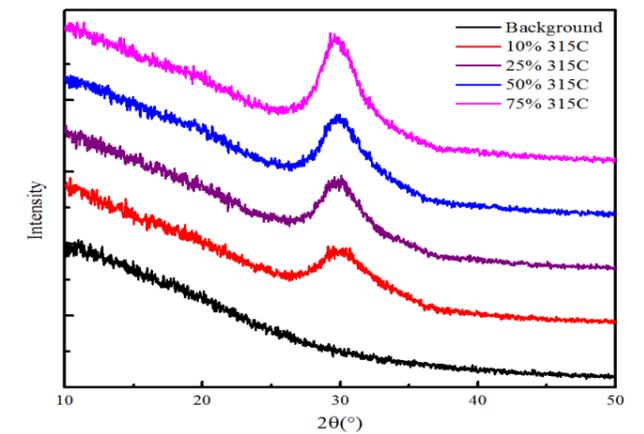


**Zhihe XIA**  
Ph.D. Candidate



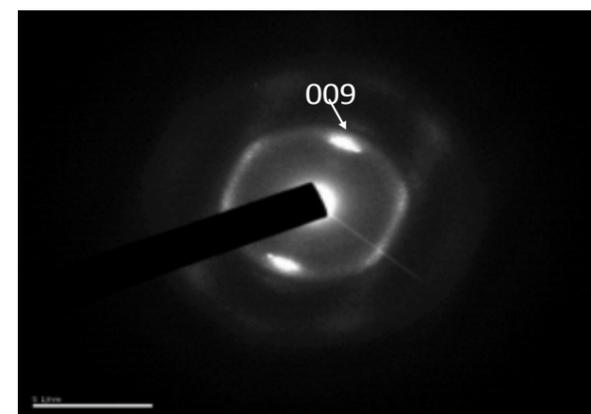
**Fig. 1**

XRD results with different substrate temperature



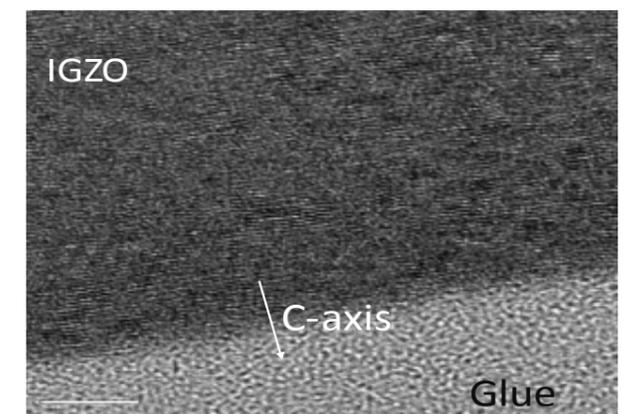
**Fig. 2**

XRD results with different O<sub>2</sub> ratio



**Fig. 3**

SAED patterns of cross section of IGZO film (T<sub>sub</sub>=315 °C, O<sub>2</sub> ratio=75%)



**Fig. 4**

TEM image of cross section of IGZO film (T<sub>sub</sub>=315 °C, O<sub>2</sub> ratio=75%)

# Research Team



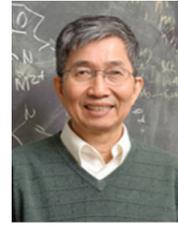
**Prof. Hoi-sing KWOK**  
Director



**Prof. Man WONG**  
Vice-Director



**Prof. V. G. CHIGRINOV**  
Research Team Leader



**Prof. Ching W. TANG**  
Research Team Leader



**Prof. Long QUAN**  
Professor,  
Dept. of Computer Science &  
Engineering, HKUST



**Prof. Patrick YUE**  
Professor,  
Dept. of Electronics & Computer  
Engineering, HKUST



**Prof. Zhiyong FAN**  
Associate Professor,  
Dept. of Electronics & Computer  
Engineering, HKUST



**Prof. Wei ZHOU**  
Research Assistant  
Professor



**Prof. Abhishek SRIVASTAVA**  
Research Assistant  
Professor



**Mr. K.M. FUNG**  
Chief Technician



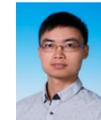
**Mr. Jacob HO**  
Senior Technician



**Dr. Fion YEUNG**  
Manager



**Dr. Lei LU**  
IAS Post-doctoral  
Fellow



**Dr. Rongsheng CHEN**  
Research Associate



**Dr. Thomas TANG**  
Research Associate



**Dr. Ken TSENG**  
Research Associate



**Dr. He LI**  
Research Associate



**Dr. Michael LEE**  
Research Associate



**Dr. Leo HO**  
Research Associate

## 2015-2016 Visiting Scholars

### Mainland China

Mr. Kai Wong (Jinan University)  
Dr. Yue Shi (University of Colorado - Boulder, USA)  
Dr. Hongbo Lu (HeFei University of Technology)

### Russia

Dr. Vashchenko Valerii V. State Scientific Institution "Institute for Single Crystals" of National Academy of Sciences of Ukraine  
Dr. Pozhidaev Evgueni P. Russian Academy of Sciences, Moscow  
Dr. Oleg Yaroshchuk National Academy of Sciences of Ukraine  
Mr. Kyselov Oleksiy Institute of Philosophy of the National Academy of Sciences of Ukraine

### Research Assistants:

Mr. Alex Yuk Lung CHEUNG | Mr. Ronald Kwong Lung CHING | Mr. Liu XI

### Ph.D. Candidates:

Mr. Sunbin DENG | Mr. Zhuoqun FENG | Mr. Yibin JIANG | Mr. Guijun LI | Mr. Jiapeng LI | Ms. Cuiling MENG | Ms. Su PAN | Ms. Liangyu SHI | Mr. Ali TAIMOOR | Mr. Ming Wai Alwin TAM | Miss Sisi WANG | Mr. Zhihe XIA | Mr. Chenxiang ZHAO | Mr. Meng ZHANG | Mr. Wanlong ZHANG

# Industrial Collaborators



# Contact Us

**State Key Laboratory on Advanced Displays and Optoelectronics Technologies**

Hong Kong University of Science and Technology (HKUST),  
Department of Electronics and Computer Engineering (ECE),  
Clear Water Bay, Kowloon, HK

TEL : +852 3469 2276

FAX : +852 2358 1485

EMAIL : skl@ust.hk

WEB : <http://www.pskl.ust.hk/>

For More,  
Visit the PSKL Website :

